## **OCTYL ACETATE**

(Code: OACT)

Olfactive Note: Floral-waxy, Fruity, Fatty-green, Mushroom like odor

Applied in very low concentration in perfume compositions like Jasmine, Citrus, Orris, Gardenia, Orange-blossom etc. Used in flavor composition for imitation Strawberry, Raspberry, Apple, Cherry, Lemon, Peach, Pear, tutti-fruity etc.

Chemical Formula	C <sub>10</sub> H <sub>20</sub> O <sub>2</sub>	СН <sub>3</sub>		Up to 6 ppm
Molecular Weight (gm/Mol)	172.26		Use	Flavor
Log P (o/w)	3.842	H <sub>3</sub> C	Level	Up to 8%
Solubility in Water @ 25 °C	33.39 mg/L	octyl acetate		Fragrance
✓ Synthetic substance	Nature-Ide	ntical Artificial 🗸 Food	Grade	Kosher

PHYSICO-CHEMICAL PROPERTIES					
Appearance	Clear colorless liquid				
Purity (by GLC)	98% min.				
Specific Gravity	0.865 - 0.869 @ 25 °C				
Refractive Index	1.4190 - 1.4220 @ 20 ºC				
Boiling Point	206 °C to 211 °C @ 745 mmHg				
Melting Point	-38 °C to -37 °C @ 760 mmHg				
Flash Point	81.67 °C				
Solubility in Ethanol	1ml soluble 4ml 70% Alcohol				
Acid Value	1 max. (mgKOH/gm)				
Tenacity	16 Hrs at 100%				
Vapour Pressure	0.194000 mmHg @ 25 °C				
Vapour Density	5.9 (Air=1)				
Heat of Vaporization (Δ <sub>Vap</sub> H°)	61.70 kJ/mol				

REGULATORY REFERENCES							
CAS No.	112-14-1						
FEMA	2806						
EINECS	203-939-6						
СоЕ	197						
FL No.	09.007						
JECFA	130						
FDA Regulation	21 CFR 172.515						
Food Chemical Codex	Listed						
REACH Pre-Reg. No.							
Export Tariff Code	291	2915.39.9000					
Anti-Oxidants/Stabiliz	zers		Yes		No		
Derived from GMO?			Yes	~	No		
GMO as process aid?			Yes	<b>1</b>	No		

C-8; Acetic acid, octyl ester; Capryl acetate; Caprylyl acetate; 1-Octanol acetate; n-Octanyl acetate; Synonyms:

n-Octyl acetate; 1-Octyl acetate; Octyl alcohol acetate; n-Octyl ethanoate

As per Customer's requirement Packing:

Shelf life of 24 months from the date of manufacturing. Stable when stored in tightly

Storage: sealed containers. Keep in cool and dry area, away from direct heat and light.

If stored for more than 12 months, quality should be checked before use.